

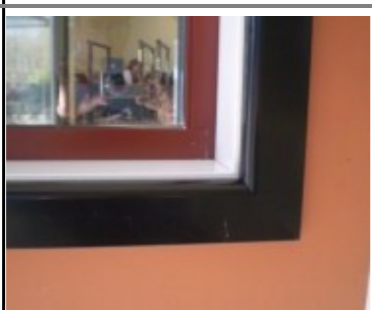


33. Internal reveals can be knocked in with a rubber mallet.		34. The internal architraves can be fitted once the plasterboard/lining has been completed. Leave them in a safe place until needed.	
35. Once the architraves have been installed, your window and reveals system is completed			

Window fitting requirements.

Window fixing screws should be installed at no more than 125mm centres for an 8g TEK screw, and no more than 150mm centres for a 10g TEK screw. These fixings should not be placed within 50mm of the corner as this may impede the fitting of the external trim bead. Careful attention need to be paid to sealing the window at the head and jamb as shown in the windows installation instructions that came with your window.

The Tools You Will Need.

There are a number of tools that you will need to have to ensure easy and proper installation of the window and the stiffener/reveals system. These are outlined below.

Rubber mallet	Electric drill/screwdriver	5mm drill bits	XXXmm hex head bit	Phillips head bit
Level	Tape measure/ruler			

What the kit should contain.

The contents will vary depending on what has been ordered, below is a table showing what you should have. The Adaptor block, wedge packer and screws will be found in the window box.

Kit	Vert Stiffener	Horiz Stiffener	Stiffener Extension	Adaptor Blocks	Wedge Packer	Screw Kit A	Screw Kit B	Screw Kit C
Vertical Stiffener	2	0	0	4	4	1		
Vertical Stiffener and extension	2	0	2	4	4	1		1
Vertical and Horizontal Stiffener	2	2	0	4	4	1	1	
Vertical and Horizontal Stiffener and extension	2	2	4	4	4	1	1	2
Stiffener and Reveals	2	2	0	4	4	1	1	

Installation of ADV series window with Stiffener and reveal system

It is recommended that you read instructions fully before proceeding with window installation. These instructions should be read in conjunction with the windows installation guide included with your window.


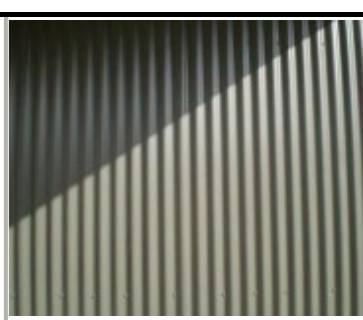






Thank you for selecting our unique window stiffener system to complete the installation of you shed window. You will have looked at the engineering requirements particular to you location and application in your selection of product.









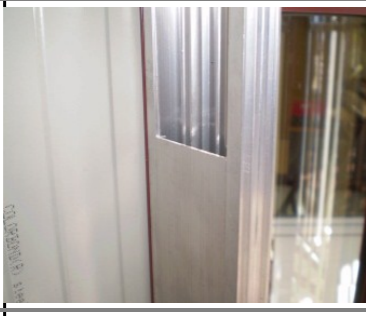



Note: installation of the stiffener system is recommended before cladding to allow ease of access; if the building is already clad the removal of some cladding screws while fitting may be required to assist in accessing the required screw locations.

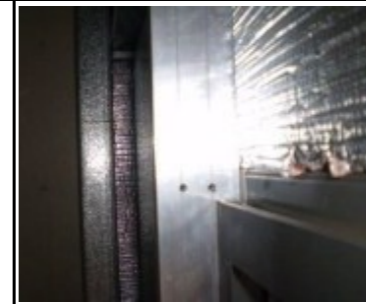


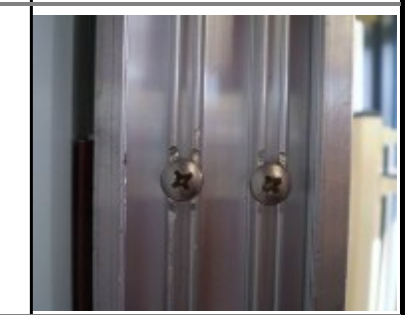
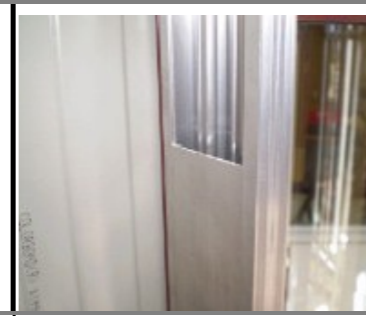




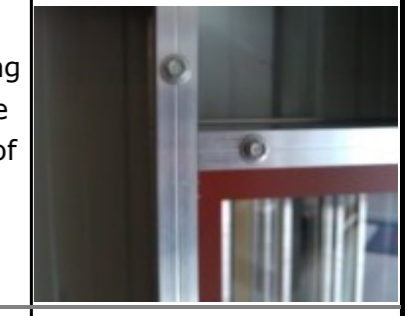



Lantog Pty Ltd trading as Advance Metal Industries Australia

183 Orlando Street,
Coffs Harbour NSW 2450
Ph (02) 6652 6955
Fax (02) 6652 3676
Email admin@amia.com.au
Web amia.com.au

1. Lay the kit out and check you have all parts. There is a comprehensive list on the last page. There is also a list of tools required.		2. Mark location of intended hole in the wall. The hole will need to be 10mm larger all around than the window frame (excluding fins)	
3. Cut the hole with a nibbler or tin snips. NOTE: Beware of sharp edges.		4. Remove all metal leaving a hole 10mm bigger than your window.	
5. Temporarily fit the window. Two screws in the head are sufficient. Use the screws you normally would to fit the window.		6. Locate fastener pack A. This will contain XXXX	
7. Locate the wedge packer and adaptor block, shown here in top view		8. And here as a side on view. There are adaptor blocks and wedge packers specific to your choice of girt material.	

<p>9. Wedge packer and adaptor block with stiffener.</p>		<p>10. Wedge packer placed on top of purlin (girt)</p>	
<p>11. Wedge packer and stiffener assembled (these come predrilled). Ensure the open side of the stiffener is facing away from the window frame.</p>		<p>12. Ensure stiffener is plumb before fixing</p>	
<p>13. (Hint) Removal of the external cladding will make for easier installation. Screw home packer and adaptor, then the stiffener. (Ensure open side facing out)</p>		<p>14. Screw home top packer and adaptor blocks.</p>	
<p>15. Ensure the other stiffener is plumb and parallel.</p>		<p>16. Repeat steps 13 and 14</p>	
<p>17. If only using verticals Clip in the stiffener infill and the task is complete. If using horizontal also, DO NOT clip in the stiffener infill until later.</p>		<p>18. If using horizontal stiffener, or the stiffener extension or reveals, read on. Otherwise refer to the fixing recommendations on the back page.</p>	
<p>19. Using an offcut of the stiffener (provided)</p>		<p>20. Mark the appropriate locations for the horizontals, using the window as a guide. Ensure everything is square before proceeding.</p>	

<p>21. Mark and drill two 5mm holes</p>		<p>22. Locate Pack B containing XXXXX</p>	
<p>23. Fit the horizontals with the screws provided (Hint) Removal of the external cladding will make this easier)</p>		<p>24. Screw together as shown.</p>	
<p>25. Fit the stiffener infill by snapping into place.</p>		<p>26. If using stiffener extension or reveals, read on, Otherwise refer to the fixing recommendations on the back page.</p>	
<p>27. Installing the stiffener extension if required. This cannot be used if using our reveals system, and would not be required.</p>		<p>28. Clip to stiffener</p>	
<p>29. Locate pack C containing XXXXXX</p>		<p>30. Screw fit the extension to the stiffener using 2 screws per run. Locate the screws a minimum of 20mm from ends.</p>	
<p>31. If Using reveals system instead if stiffener, read on. Complete window installations as outlined below either way.</p>		<p>Installation of the reveals into the stiffener. These are pre-cut and mitred, be sure to use correct lengths and heights.</p>	